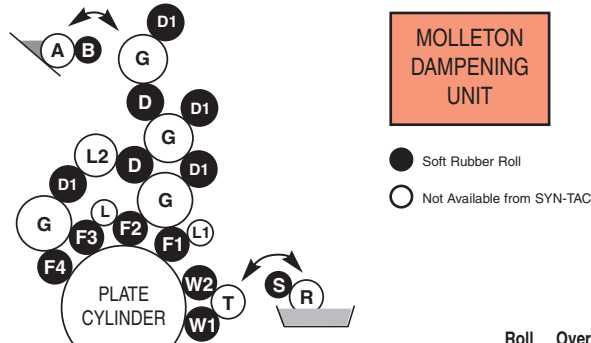


**RYOBI MODELS 520, 522, 522PF & 524**



Syn-Tac Cat. No.	Key	Description	Mfg. Part No.	Roll Dia.	Roll Face Lgth.	Overall Shaft Lgth.
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**RYOBI 520, 522, 522PF & 524**

**INK SYSTEM ROLLERS**

52R14	F1	1st INK FORM	5522-57-250-1	1 <sup>15</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R15	F2	2nd INK FORM	5522-57-260-1	1 <sup>7</sup> / <sub>8</sub>	20 <sup>1</sup> / <sub>16</sub>	22 <sup>21</sup> / <sub>32</sub>
52R12	F3	3rd INK FORM	5522-57-270-1	1 <sup>3</sup> / <sub>4</sub>	20 <sup>1</sup> / <sub>16</sub>	22 <sup>21</sup> / <sub>32</sub>
52R13	F4	4th INK FORM	5522-57-280-1	2	20 <sup>1</sup> / <sub>16</sub>	24 <sup>9</sup> / <sub>32</sub>
52R20	D	INK DISTRIBUTOR (short)	5522-51-130	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>5</sup> / <sub>8</sub>
52R21	D1	INK DISTRIBUTOR (long)	5522-51-110	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>16</sub>
52R30	B	INK DUCTOR	5522-52-270	1 <sup>13</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>

**WATER SYSTEM ROLLERS**

52R40	W1	1st WATER FORM	5522-53-430	1 <sup>23</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
52R41	W2	2nd WATER FORM	5522-53-440	1 <sup>23</sup> / <sub>32</sub>	20 <sup>11</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R42	W1	3M 1st WATER FORM (sleeve #18524 not included)	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	23 <sup>15</sup> / <sub>32</sub>
52R43	W2	3M 2nd WATER FORM (sleeve #18524 not included)	—	1 <sup>7</sup> / <sub>8</sub>	20 <sup>11</sup> / <sub>16</sub>	24 <sup>5</sup> / <sub>32</sub>
52R50	S	WATER DUCTOR	5522-52-340	1 <sup>13</sup> / <sub>32</sub>	21 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>

**CONTINUOUS DAMPENING SYSTEM ROLLERS (H)**

52R44	W	WATER FORM	5524-53-560-1	2	20 <sup>1</sup> / <sub>8</sub>	23 <sup>3</sup> / <sub>8</sub>
52R51P	S1	METERING	5524-53-211-1	2 <sup>1</sup> / <sub>2</sub>	22 <sup>1</sup> / <sub>16</sub>	24 <sup>7</sup> / <sub>8</sub>

**RYOBI 520HX, 522HX, 524HX, 524HXXP & 524HE**

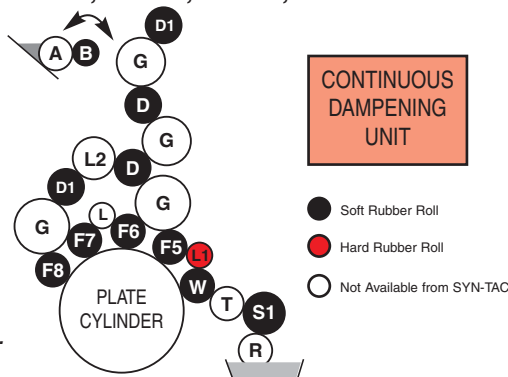
**INK SYSTEM ROLLERS**

<b>52R-K</b>	•	<b>KIT</b> (nine soft rubber ink rolls)	—	—	—	—
•52R10	F5	1st INK FORM	6520-57-250	1 <sup>15</sup> / <sub>16</sub>	20 <sup>3</sup> / <sub>32</sub>	23 <sup>21</sup> / <sub>32</sub>
52R18	F5	1st INK FORM (HXXP, HE only)	6532-57-210	1 <sup>15</sup> / <sub>16</sub>	20 <sup>3</sup> / <sub>32</sub>	23 <sup>7</sup> / <sub>16</sub>
•52R11	F6	2nd INK FORM	6520-57-260	1 <sup>7</sup> / <sub>8</sub>	20 <sup>3</sup> / <sub>32</sub>	22 <sup>1</sup> / <sub>16</sub>
•52R12	F7	3rd INK FORM	5522-57-270-1	1 <sup>25</sup> / <sub>32</sub>	20 <sup>3</sup> / <sub>32</sub>	22 <sup>11</sup> / <sub>16</sub>
•52R13	F8	4th INK FORM	5522-57-280-1	2	20 <sup>3</sup> / <sub>32</sub>	24 <sup>3</sup> / <sub>16</sub>
•52R20	D	INK DISTRIBUTOR (short)	5522-51-130	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>5</sup> / <sub>8</sub>
•52R21	D1	INK DISTRIBUTOR (long)	5522-51-110	2 <sup>1</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	25 <sup>3</sup> / <sub>16</sub>
•52R30	B	INK DUCTOR	5522-52-270	1 <sup>13</sup> / <sub>16</sub>	20 <sup>1</sup> / <sub>4</sub>	23 <sup>7</sup> / <sub>8</sub>
52R850	L1	BRIDGE ROLL OSCILLATOR	6532-53-170	1 <sup>25</sup> / <sub>32</sub>	20 <sup>5</sup> / <sub>32</sub>	24 <sup>1</sup> / <sub>2</sub>

**CONTINUOUS DAMPENING SYSTEM ROLLERS (HX, HXX)**

<b>52R-KW</b>	•	<b>KIT</b> (two soft rubber water rolls)	—	—	—	—
•52R45	W	WATER FORM	6520-53-691	2	20 <sup>1</sup> / <sub>8</sub>	24 <sup>7</sup> / <sub>32</sub>
•52R52P	S1	METERING	6520-53-810	2 <sup>1</sup> / <sub>2</sub>	21 <sup>9</sup> / <sub>16</sub>	24 <sup>29</sup> / <sub>32</sub>

**RYOBI MODELS 520HX, 522HX, 524HX, 524HXX & 525HX**



• The soft rubber roller kit includes these rolls.