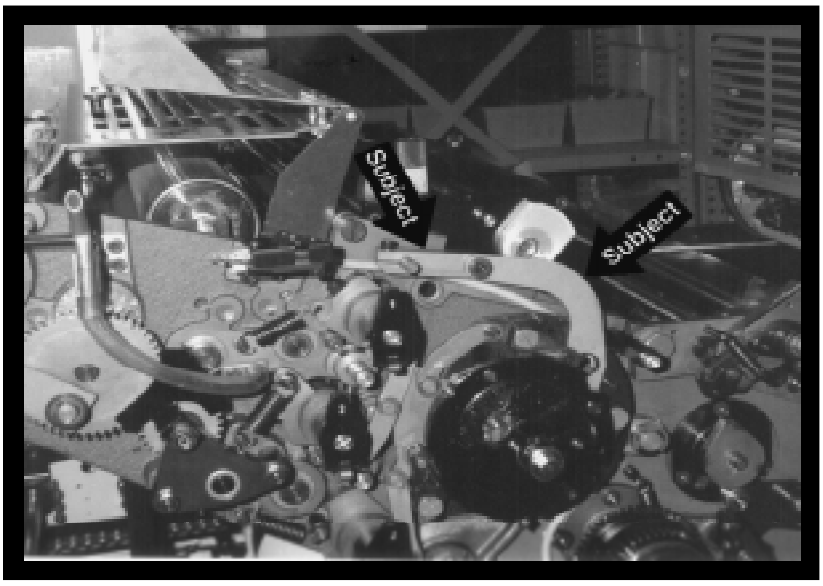
KOMPAC® DAMPENER REMOVAL

Hamada SU47 Parent Head

X88-123
12/97



2

DISASSEMBLY

1

NOTE: Unless noted otherwise all parts that are removed from the press will not be reinstalled.

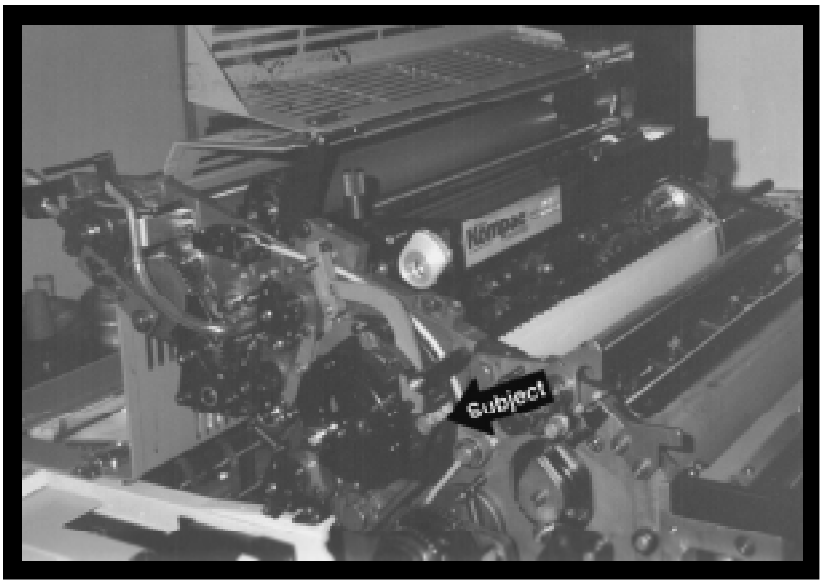
Remove the OPS and NOPS side covers.

2

Remove the water bottle adapter (subject arrow) from the original water bottle bracket.

3

Disconnect the lift arm (right subject arrow) from the on/off arm (left subject arrow) that is attached to the dampener activation shaft.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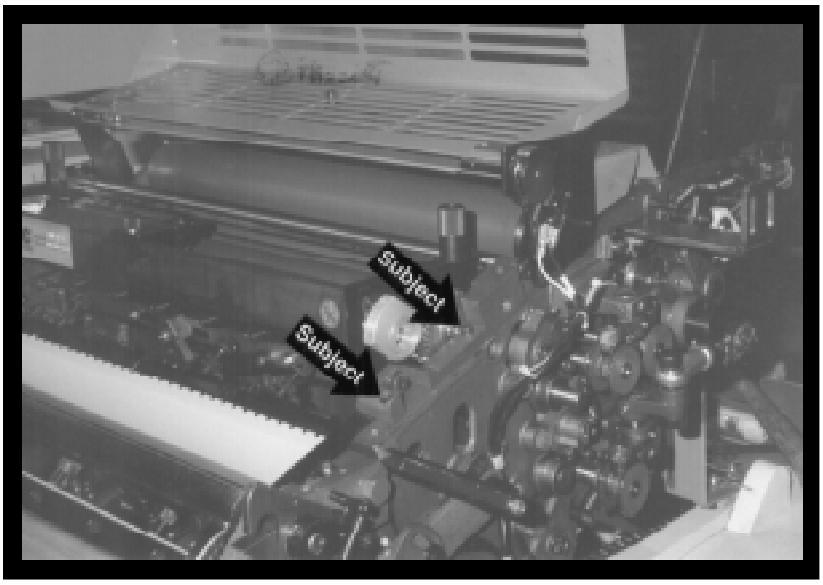
Subject
Subject

4 Place the single lever in the "INK" position. Remove the tumbler (subject arrow) on the end of the lift arm by removing the shoulder bolt, lock-washer and nut that secure it to the press. Remove the lift arm from the tumbler. Save the tumbler and its mounting hardware for reinstallation.

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5 Remove the four bolts (two each at the OPS and NOPS) that secure the dampener mounting brackets to the press frame (subject arrows NOPS shown).

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6 Remove the dampener assembly from the press.

HAMADA PARTS NECESSARY TO CONVERT A SU47 PARENT PRESS ORIGINALLY EQUIPPED WITH KOMPAC® DAMPENERS TO THE CRESTLINE® DAMPENING SYSTEM.

PART NO.	QTY:	DESCRIPTION
WF-45-1A	1	FOUNTIAN CUP ASSY.
5803-11036	1	DAMPENER FOUNTAIN BOTTLE
6903-11005B	1	FOUNTAIN BOTTLE CUP ASSY.
WF-46	1	STOPPER
R51-89-1A-3	1	BOTTLE BRACKET ASSY.